# TEMPERATURE CONTROL UNIT

# VT SERIES

Water Unit with LS Series

Control Instrument

· Stainless Steel Cabinetry

· LS Series Control Instrument

- · Solenoid Cooling Valve
- · Operating Temperatures to 250°F
- · Heaters to 34 kW and Pumps to 7.5 HP

The VT Series temperature control unit is the new Old Soldier for temperature control. Designed by skilled and experienced Veteran Engineers that know the industry. This temperature control unit is competent of your needs, built for long term dependable full time operations. For precise temperature control, no other controller beats the VT Series model.

#### TANK CONSTRUCTION:

- · Twin tanks separate heating and cooling cylinders
- · Cast iron material
- Machined process connections
- · Flange mounted to pump casing
- · Thermoformed cover panel

## PUMP:

- · Cast iron casing custom design for increased flow
- · Bronze pump impeller
- · Pump seal flush
- · Stainless steel pump motor shaft

### **COOLING VALVE:**

- 3/8" modulating valve
- · Microprocessor controlled
- · Integral to cooling cylinder
- · Field serviceable

#### **HEATER:**

- · Flanged bolt-in mount
- · Stainless sheath
- · Mercury heater contactor

### CABINETRY:

- · Stainless steel
- · Hinged electrical cabinet door
- · Lift-off mechanical cover
- · Portable, on casters
- · Process pressure gauges



## **LIMIT DEVICES:**

- · Water supply pressure switch
- Motor overloads
- Pressure relief valve
- · High temperature limit
- Fused control circuit

## **ELECTRICAL**:

- · Process pump motor starter
- · Fused transformer
- · 10' power cord installed

#### 'LS' SERIES CONTROLLER:

- Continuous To Process temperature display
- · Selectable Setpoint temperature display
- Pump On status indicator
- · Heat On status indicator
- · Cool On status indicator
- · Unit On/Off toggle switch

### **WARRANTIES:**

- 2 year controller
- · 2 year cooling valve
- · 2 year heater
- · 2 year mechanical

# <u>Authorized Dealer</u>

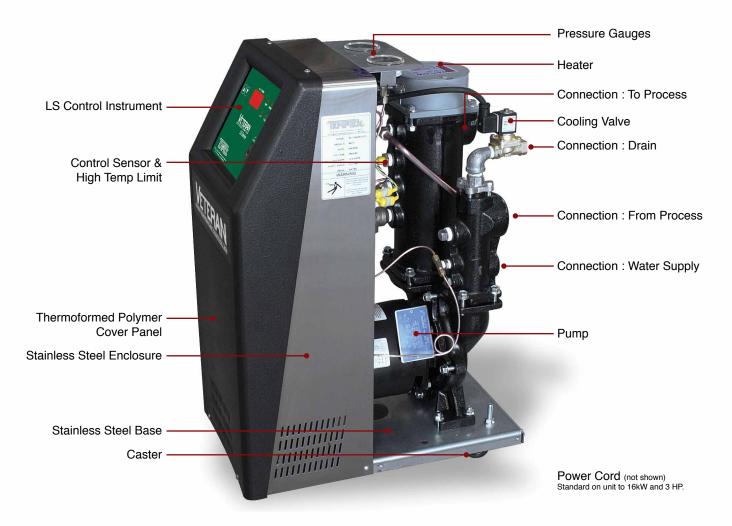
## **Southgate Process Equipment, Inc.**

87 Hickory Springs IND. Drive Canton, GA 30115

Ph: (770) 345-0010

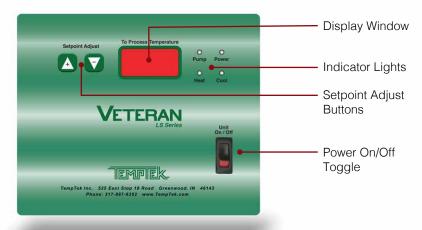
Email: sales@southgatepe.com





# Control Instrument

Microprocessor instruments control and monitor all aspects of the operation to assure accurate control and dependable operation. The controls are designed to support the specific and unique requirements of process temperature control in an industrial environment.



# **Options**

- Dual zone dolly with water manifold or with electrical junction box
- Stacking stand with water manifold or with electrical junction box
- · Mold purge kit
- · Non ferrous tanks
- · Bronze pumps and/or piping
- · Total non ferrous units
- · Closed circuit designs



For best pricing call Southgate Process Equipment @ (770) 345-0010

# **Specifications**

Model	Heater	Process Pump		Full LoadAmperage		Dimensions			<b>Process Connections</b>		Shipping	
					@ <b>3Ø</b> /					To & From	Supply	Weight
	kw¹	HP	GPM	PSI	230	460	Height	Width	Depth	Process	& Drain	LBS <sup>3</sup>
VT-150	6	1/2	20	30	17.0	8.5	281/4	12½	19½	11⁄4	1/2	195
VT-175	6	3/4	35	30	17.8	8.9	281/4	12½	19½	11⁄4	1/2	200
VT-1100	6	1	45	30	18.6	9.3	281/4	12½	19½	11⁄4	1/2	205
VT-1150	6	1½	62	30	20.2	10.	281/4	12½	19½	11⁄4	1/2	205
VT-1200	6	2	75	30	21.8	10.9	281/4	12½	19½	11⁄4	1/2	210
VT-1300	6	3	80	30	24.6	12.3	281/4	12½	19½	11⁄4	1/2	220
VT-275	10	3/4	35	30	27.8	13.9	281/4	12½	19½	11⁄4	1/2	200
VT-2100	10	1	45	30	28.6	14.3	281/4	12½	19½	11⁄4	1/2	208
VT-2150	10	1½	62	30	30.2	15.1	281/4	12½	19½	11⁄4	1/2	208
VT-2200	10	2	75	30	31.8	15.9	281/4	12½	19½	11⁄4	1/2	213
VT-2300	10	3	80	30	34.6	17.3	281/4	12½	19½	11⁄4	1/2	223
VT-2500	10	5	90	34	40.3	20.2	44	16	24	2	1/2	275
VT-2750	10	7½	100	47	47.1	23.5	44	16	24	2	1/2	290
VT-375	16	3/4	35	30	42.8	21.4	281/4	12½	19½	11⁄4	1/2	205
VT-3100	16	1	45	30	43.6	21.8	281/4	12½	19½	11/4	1/2	210
VT-3150	16	1½	62	30	45.2	22.6	281/4	12½	19½	11⁄4	1/2	210
VT-3200	16	2	75	30	46.8	23.4	281/4	12½	19½	11⁄4	1/2	220
VT-3300	16	3	80	30	49.6	24.8	281/4	12½	19½	11⁄4	1/2	225
VT-3500	16	5	90	34	55.4	27.7	44	16	24	2	1/2	285
VT-3750	16	7½	100	47	62.2	31.1	44	16	24	2	1/2	300
VT-475	24	3/4	35	30	63.1	31/6	44	16	24	11⁄4	1/2	270
VT-4100	24	1	45	30	63.9	32.0	44	16	24	11⁄4	1/2	275
VT-4150	24	1½	62	30	65.5	32.8	44	16	24	11⁄4	1/2	280
VT-4200	24	2	75	30	67.1	33.6	44	16	24	11⁄4	1/2	285
VT-4300	24	3	80	30	69.9	35.0	44	16	24	11⁄4	1/2	290
VT-4500	24	5	90	34	75.5	37.8	44	16	24	2	1/2	295
VT-4750	24	7½	100	47	82.3	41.2	44	16	24	2	1/2	310
VT-575	34	3/4	35	30	88.2	44.1	44	16	24	11⁄4	1/2	280
VT-5100	34	1	45	30	89.0	44.5	44	16	24	11⁄4	1/2	285
VT-5150	34	1½	62	30	90.6	45.3	44	16	24	11/4	1/2	290
VT-5200	34	2	75	30	92.2	46.1	44	16	24	11/4	1/2	295
VT-5300	34	3	80	30	95.0	47.5	44	16	24	11⁄4	1/2	300
VT-5500	34	5	90	34	100.6	50.3	44	16	24	2	1/2	305
VT-5750	34	7½	100	47	107.4	53.7	44	16	24	2	1/2	320

Notes: 1. Derate heater output by 25% for 208/3/60 operation. 2. Consult factory for 50hz operations. 3. Approximate unit shipping weight.

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